



SAFETY DATA SHEET

Page : 1

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier : Gulfcut 49B
Product code Gulf Oil International : 13131/1
Relevant identified uses of the substance or mixture and uses advised against : Metal Working Fluid - Neat
For specific application advice see appropriate Technical Data Sheet or consult your local Gulf representative.
Details of the supplier of the safety data sheet : Gulf Oil Corporation Ltd.
IN Center, 49 / 50, MIDC,
12th Road, Andheri (E),
Mumbai 400093. India
Emergency telephone number : +91 - 22 - 66487777

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture : Not classified as dangerous under EC criteria.
Most important adverse physico-chemical effects : Combustible liquid.
Most important adverse human health effects : Prolonged or repeated skin contact with the material will remove natural oils and could lead to a dermatitis.
Most important adverse environmental effects : No specific risk for the environment.

Label elements:

- safety advices : Do not empty into drains; dispose of this material and its container in a safe way.
Other hazards : Injection under the skin can occur when using high pressure equipment. Overexposure to oil mist may cause respiratory irritations.
Oil mist deposited on surfaces may cause slip hazard.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical characterization : Mixture of highly refined mineral oils and additives.(PCA-content < 3% - IP 346)

4. FIRST AID MEASURES

Description of first aid measures:

- after inhalation : Assure fresh air breathing. If you feel unwell, seek medical advice.
- after contact with skin : Remove contaminated clothing and shoes. Wash skin thoroughly with mild soap and water. Never use kerosine or gasoline for cleaning the skin.
- after contact with the eyes : Rinse immediately with plenty of water. Seek medical attention if irritation develops.
- after ingestion : Do not induce vomiting. Seek medical attention immediately.
- after injection : If injected under the skin when using high pressure equipment, send casualty immediately to a hospital, even when there are few or no symptoms.
Most important symptoms and effects, both acute and delayed : Symptoms of overexposure to vapours include drowsiness, weakness, headache, dizziness, nausea, vomiting, dimming of vision.

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com



SAFETY DATA SHEET

Page : 2

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

SECTION 4. FIRST AID MEASURES (continued)

Indication of any immediate medical attention and special treatment needed : High-pressure hydrocarbon injection injuries may produce substantial necrosis of underlying tissue despite an innocuous appearing external wound. Often these injuries require extensive emergency surgical debridement and all injuries should be evaluated by a specialist in order to assess the extent of the injury.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water fog. Carbon dioxide. Foam. Dry chemical product.

Extinguishing media which shall not be used for safety reasons : Do not use a heavy water stream.

Special hazards arising from the substance or mixture : Under fire conditions, hazardous fumes will be present.

Advice for firefighters : Do not enter fire area without proper protective equipment, including respiratory protection. Wear self-contained breathing apparatus, rubber boots and thick rubber gloves. Use water spray or fog for cooling exposed containers. Avoid fire-fighting water to enter environment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

- for non-emergency personnel : Evacuate unnecessary personnel.

- for emergency responders : Equip cleanup crew with proper protection. Wear suitable protective clothing, gloves and eye or face protection. Eliminate every possible source of ignition.

Environmental precautions : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Avoid release to the environment. Notify authorities if liquid enters sewers or public waters. Spill area may be slippery.

Methods and material for containment and cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use suitable disposal containers.

Reference to other sections : See Heading 8 & 13

7. HANDLING AND STORAGE

Precautions for safe handling : Keep away from sources of ignition. No naked lights. No smoking. Use only in well ventilated areas. Avoid release to the environment. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with soap and water before leaving work.

Conditions for safe storage, including any incompatibilities : Store this product in a dry location where it can be protected from the elements. Store in tightly closed, properly ventilated containers away from heat, sparks, open flame, strong oxidizers, radiations, and other initiators. Keep at temperature not exceeding 50°C.

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com



SAFETY DATA SHEET

Page : 3

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

Occupational exposure limit values:

- **Australia** : National exposure standards for atmospheric contaminants in the occupational environment; Time-Weighted Average (normal eight-hour working day, for a five-day working week): 5 mg/m³ for oil mist, refined mineral. (National Occupational Health & Safety Commission [NOHSC:1003(1995)])
- **Canada** : The American Conference of Governmental Industrial Hygienists (ACGIH) has assigned mineral oil mist a threshold limit value (TLV) of 5 mg/m(3) as a Time Weighted Average (TWA) for a normal 8-hour workday and a 40-hour workweek and a short-term exposure limit (STEL) of 10 mg/m(3) for periods not to exceed 15 minutes. Exposures at the STEL concentration should not be repeated more than four times a day and should be separated by intervals of at least 60 minutes. [ACGIH 1994, p. 28]
- **EU** : Occupational Exposure Standard (OES) of 5 mg/m³, 8-hour time-weighted average reference period for oil mist.
- **USA** : The American Conference of Governmental Industrial Hygienists (ACGIH) has assigned mineral oil mist a threshold limit value (TLV) of 5 mg/m(3) as a Time Weighted Average (TWA) for a normal 8-hour workday and a 40-hour workweek and a short-term exposure limit (STEL) of 10 mg/m(3) for periods not to exceed 15 minutes. Exposures at the STEL concentration should not be repeated more than four times a day and should be separated by intervals of at least 60 minutes. [ACGIH 1994, p. 28]

Biological limit values : No data available.

Exposure controls:

Individual protection measures, such as personal protective equipment:

- **eye / face protection** : Chemical goggles or safety glasses (EN 166)
 - **skin protection** : Wear suitable protective clothing.
 - **hand protection** : Wear suitable gloves resistant to chemical penetration. (EN 374)
 - **respiratory protection** : The use of Filtertype A (EN 141) is recommended If exceeding the Occupational Exposure Limit.
 - **others** : Do not wear leather soled shoes.
- Environmental exposure controls** : Avoid release to the environment.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties:

- **physical state** : Oily liquid.
- **colour** : Yellow-brown.
- **odour** : Light odour of petroleum.
- **flash point** : 200°C
- **density @ 15°C** : 872 kg/m³
- **solubility in water** : Insoluble.

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com



SAFETY DATA SHEET

Page : 4

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (continued)

- viscosity @ 40°C : 32 cSt
Other information : See Product Data Sheet for detailed information.

10. STABILITY AND REACTIVITY

- Reactivity : No data available.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : None under normal conditions.
Conditions to avoid : Extremely high or low temperatures.
Incompatible materials : Strong oxidizing agents.
Hazardous decomposition products : None under normal conditions.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects:

- acute toxicity : No specific toxicity data on this product available.
- irritation : Not expected to be an irritant to eyes or skin.
Inhalation of fumes or vapours may cause respiratory irritation.
- corrosivity : No adverse health effects were noted.
- sensitisation : No sensitization effects known.
- carcinogenicity : This product contains mineral oils which are considered to be severely refined and not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 test.
- mutagenicity : Not expected to be mutagenetic.
- reproductive toxicity : Not expected to be toxic.

Information on likely routes of exposure:

- after ingestion : Ingestion may cause nausea, vomiting and diarrhoea.
- after inhalation : Inhalation of vapours may cause respiratory irritation.
- after skincontact : Prolonged or repeated skin contact with the material will remove natural oils and could lead to a dermatitis.
- after eyecontact : Slight eye irritant upon direct contact.
Symptoms related to the physical, chemical and toxicological characteristics : No adverse health effects were noted.
Delayed and immediate effects as well as chronic effects from short and long-term exposure : No adverse health effects were noted.
Other toxicological information : No data available.

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com



SAFETY DATA SHEET

Page : 5

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

12. ECOLOGICAL INFORMATION

Toxicity	: No specific ecotoxicity data on this product available.
Persistence and degradability	: Not determined.
Bioaccumulative potential	: No data available.
Mobility in soil	: It is to be expected small mobility in soil. Some or a few components may get into the soil and may cause pollution of ground water. Product spreads on the water surface.
Results of PBT and vPvB assessment	: Not applicable.
Other adverse effects	: May contaminate water supplies.
Biodegradation	: No data available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal	: Dispose in a safe manner in accordance with local/national regulations.
Waste treatment methods	: See Directive 2001/118/EC
Waste Code European Waste List	: 12 01 07 - Mineral-based machining oils free of halogens (except emulsions and solutions) 15 01 10 - packaging containing residues of or contaminated by dangerous substances.

14. TRANSPORT INFORMATION

Not regulated.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture:

- Australian Inventory of Chemical Substances (AICS)	: No data available.
- Canadian Environmental Protection Act (CEPA)	: No data available.
- European Inventory of Existing Commercial Chemical Substances (EINECS)	: All components listed.
- USA Toxic Substances Control Act (TSCA)	: No data available.
- Germany	: Water Hazard Class: 1 - low hazard to waters

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com



SAFETY DATA SHEET

Page : 6

Revised edition no : 0

Date : 5 / 1 / 2012

Supersedes : 0 / 0 / 0

Gulfcut 49B**13131/1**

16. OTHER INFORMATION

Revision Indicators	: None.
Key to abbreviations and acronyms used in the safety data sheet	: ACGIH = American Conference of Industrial Hygienists CLP = Classification and Labelling of Substances and Preparations EC = European Commission. EN = European Norm IARC= International Agency for Research on Cancer IP = Institute of Petroleum. ISO = International Organization for Standardization NLGI = National Lubricating Grease Institute PCA = Polycyclic Aromatics TLV = Threshold Limit Value. TWA = Time Weighted Average VG = Viscosity Grade
Key literature references and sources for data	: Concawe Report 01/53, Concawe Report 01/54, Concawe Report 05/87. Regulations (EC) No 1907/2006, 1272/2008 & 453/2010 of the European Parliament and of the Council.
Training advice	: See information supplied by the manufacturer.

The contents and format of this SDS are in accordance with COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

DISCLAIMER OF LIABILITY The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.

End of document

Gulf Oil International

16 Charles II St. SW1Y 4QU - London - United Kingdom

Tel 0207 839 2402 - Fax 0207 839 2399

E-mail: rp@gulfoilltd.com